

# Assembly Instructions ADV5401, ADV5301, ADV5001

Adventus adaptor bar Etac Cross / Cross5



2023-11 Revision 3



## 1. Safety

#### Symbols

Warning! Risk of serious injury or death. An operation that, if not correctly performed, may lead to injury to the operator or others.

## CAUTION!

Risk of material damage. An operation that, if not correctly performed, may lead to material damage.



Particularly important or explanatory information

#### **General instructions**

These instructions shall always be followed when placing the adaptor bar ADV5401, ADV5301, ADV5001 on a wheelchair.

Adjustment of the Adventus wheel is described in the user manual of the Adventus wheel.

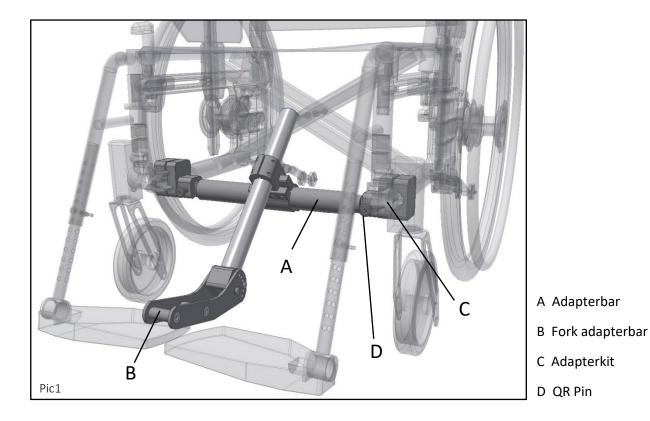
Warnings

## 

Assembly work or changes made to the mounting set must be carried out by trained service technician, reseller or another person assigned by Decon.



## 2. Overview





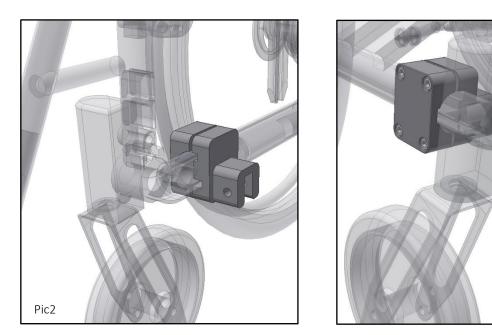
Picture above (Pic1) show a Cross 5 wheelchair.



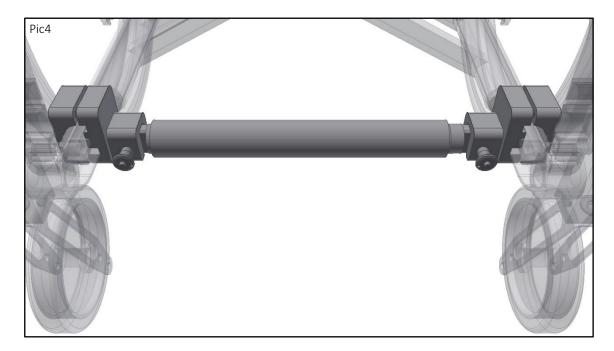
Pic3

## 3. Assembly adapterkit

First mount the Adapterkit (C) on both sides of the frame. Do not tighten the screws completely. Pictures bellow (Pic2, Pic3) show one side only.

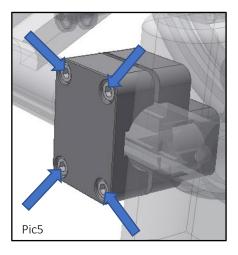


Mount the adapterbar (A) using the QR Pin (D) (Pic4).





Tighten the clamp screws crosswise (Pic5) on one side first and then the other side.



INFO

After the screws are tightened check that the adapter bar still can be removed from its holders without excessive force. If the adapter bar is stuck in its holders loosen the screws on one side and adjust the position.



The screws holding the clamps shall be tightened to 8-10Nm. Loctite 243 or eq. must be applied.

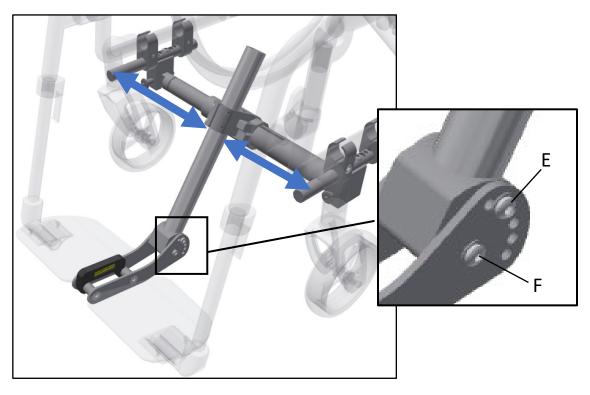


### 4. Adjustment of the adapter bar

Mount the fork adapter bar (B) onto the adapter bar (A).



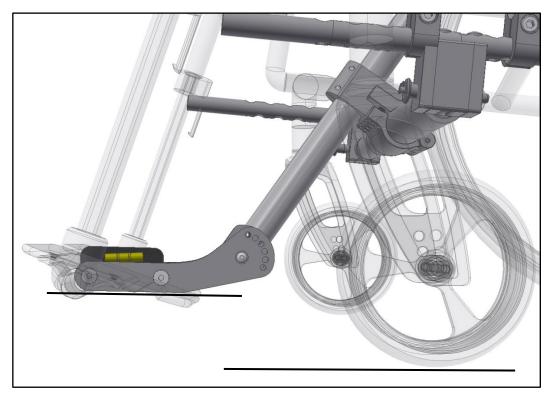
Mount the level tool onto the adapter bar fork (B). Remove the rear screws (E) in the fork that locks the rotation and make sure that the front screws (F) are a little bit loose so that the fork can be rotated. Check that the adapter bar fork (B) sits in the center of the wheelchair.





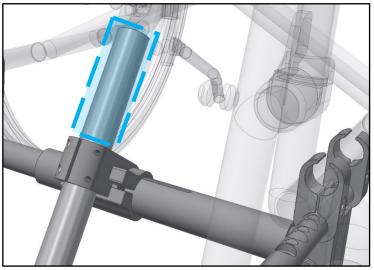
Now rotate both the adapter bar and the fork to a position where the level tool shows the correct angle and the fork doesn't collide with the footrests.

The fork can be positioned both under and over the footrest depending on wheelchair model and footrest position.



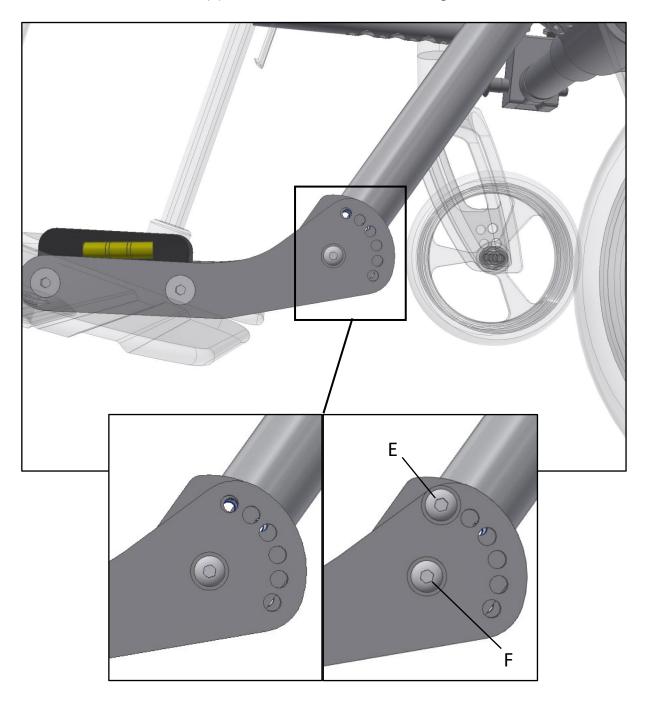


The excessive part of the fork adapter bar (B) can be cut of with a regular hacksaw if it interferes with the wheelchair frame.





Reassemble the rear screws (E) in the hole that is fits the best. Tighten the screws.

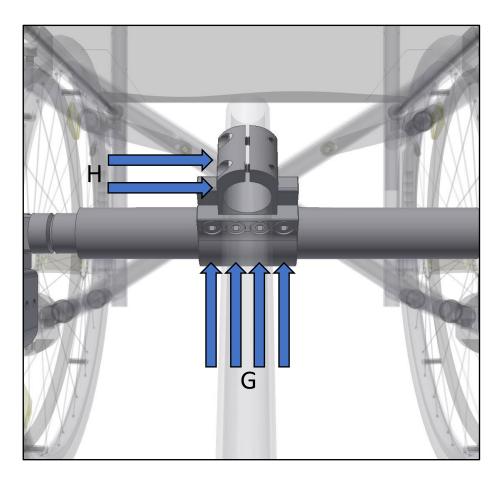


🗥 VARNING!

The screws (E&F) shall be tightened to 7-9Nm of torque. Loctite 243 or eq. must be applied if locking washers are not used.



Now, tighten the screws that sits in the clamps on the adapter bar (A) and on fork adapter bar (B). On both clamps, slightly tighten all screws. It is important to not completely tighten each screw, but to slowly tighten them a little at a time. Keep tightening until each of four screws (G) are secured (30-35Nm of torque) and each of two screws (H) are secured (9-10Nm of torque). Also, make sure one last time that the fork is centered and the angle of the level tool is still correct.



Check one last time that all screws are properly secured. Now, see the user manual of Adventus to continue the installation. This can be downloaded from <u>www.decon.se/en/</u>

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