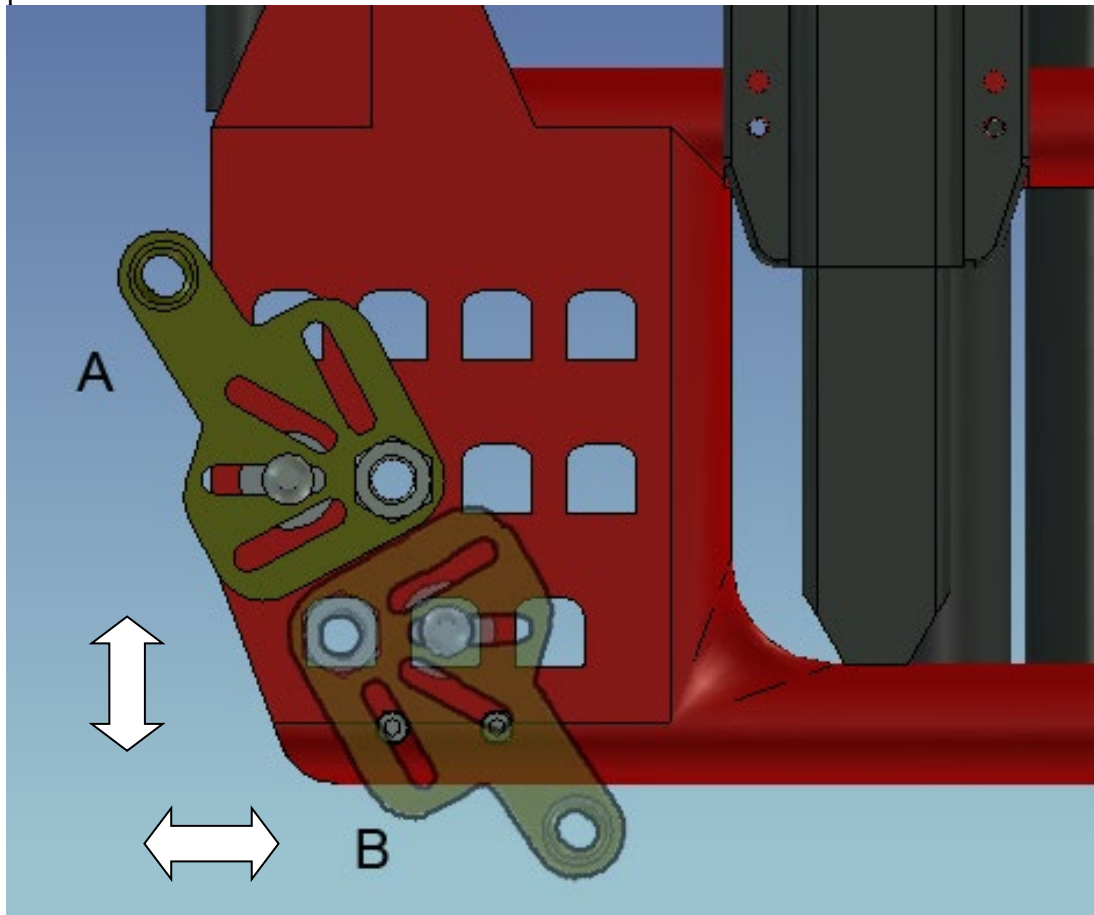


Assembly instructions for Etac Cross/ Twin MED3007

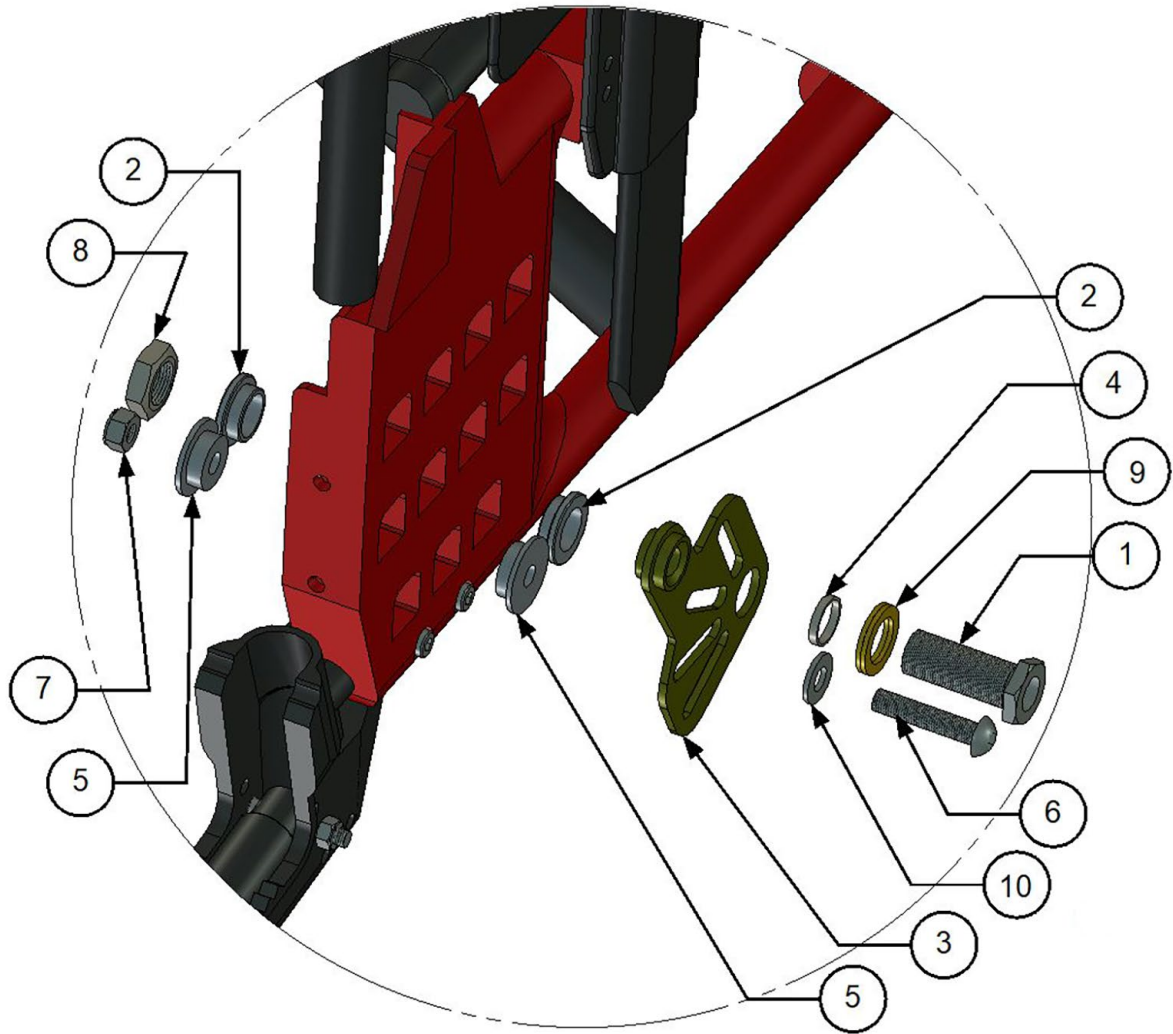
1. Remove wheels and anti-tip devices on both sides.



2. Check the correct placement for the stop pin, see placement for the bracket. See picture bellow.

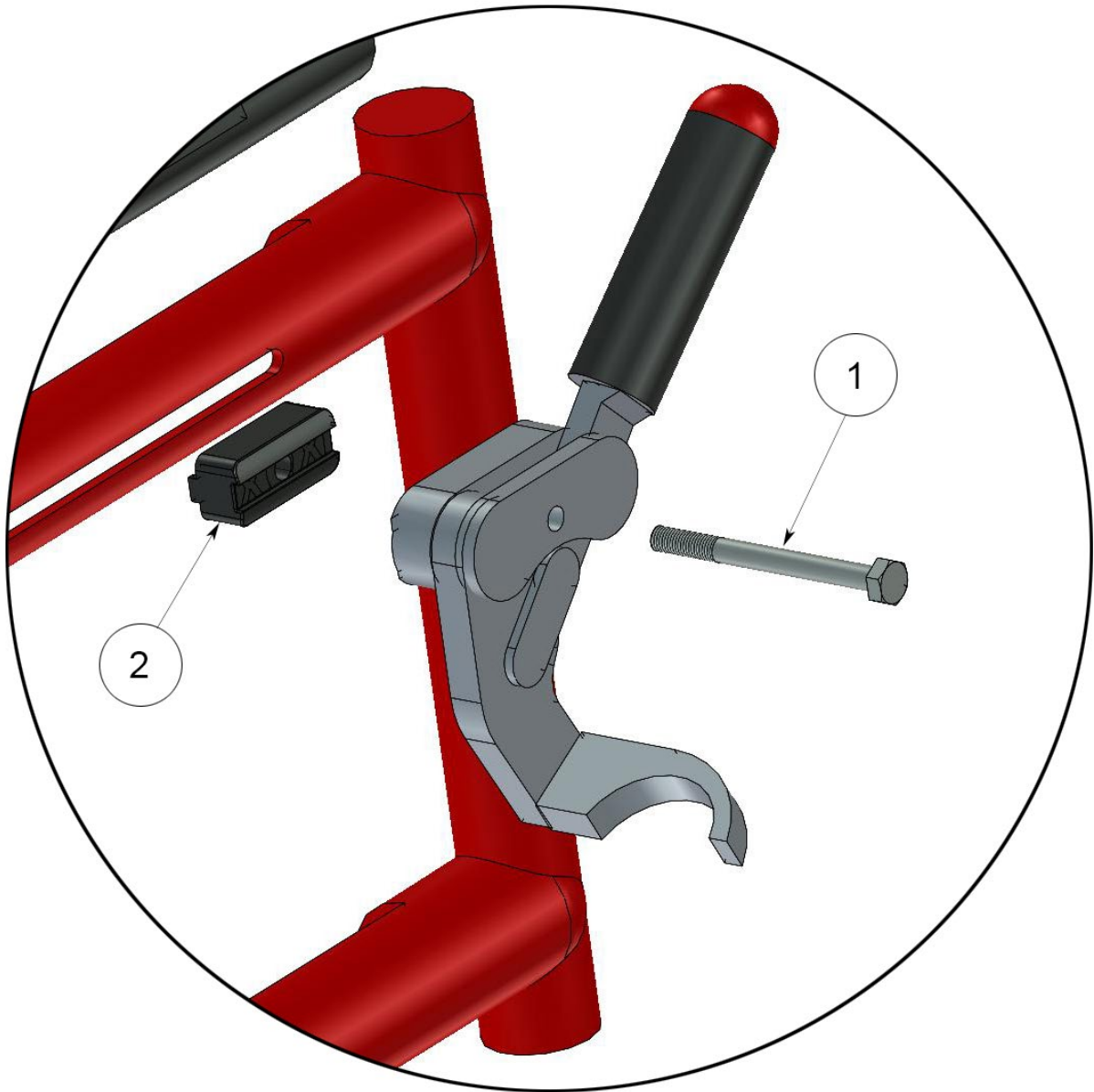


3. Assembly the E-drive bracket (right side) according to picture, here you can see two placement opportunities.

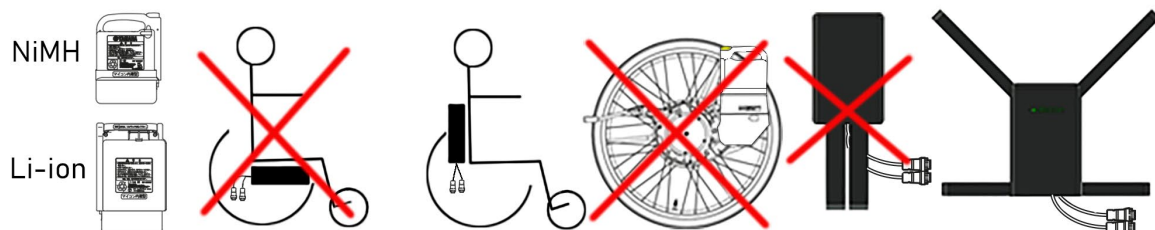


4. Parts pair mounting set:

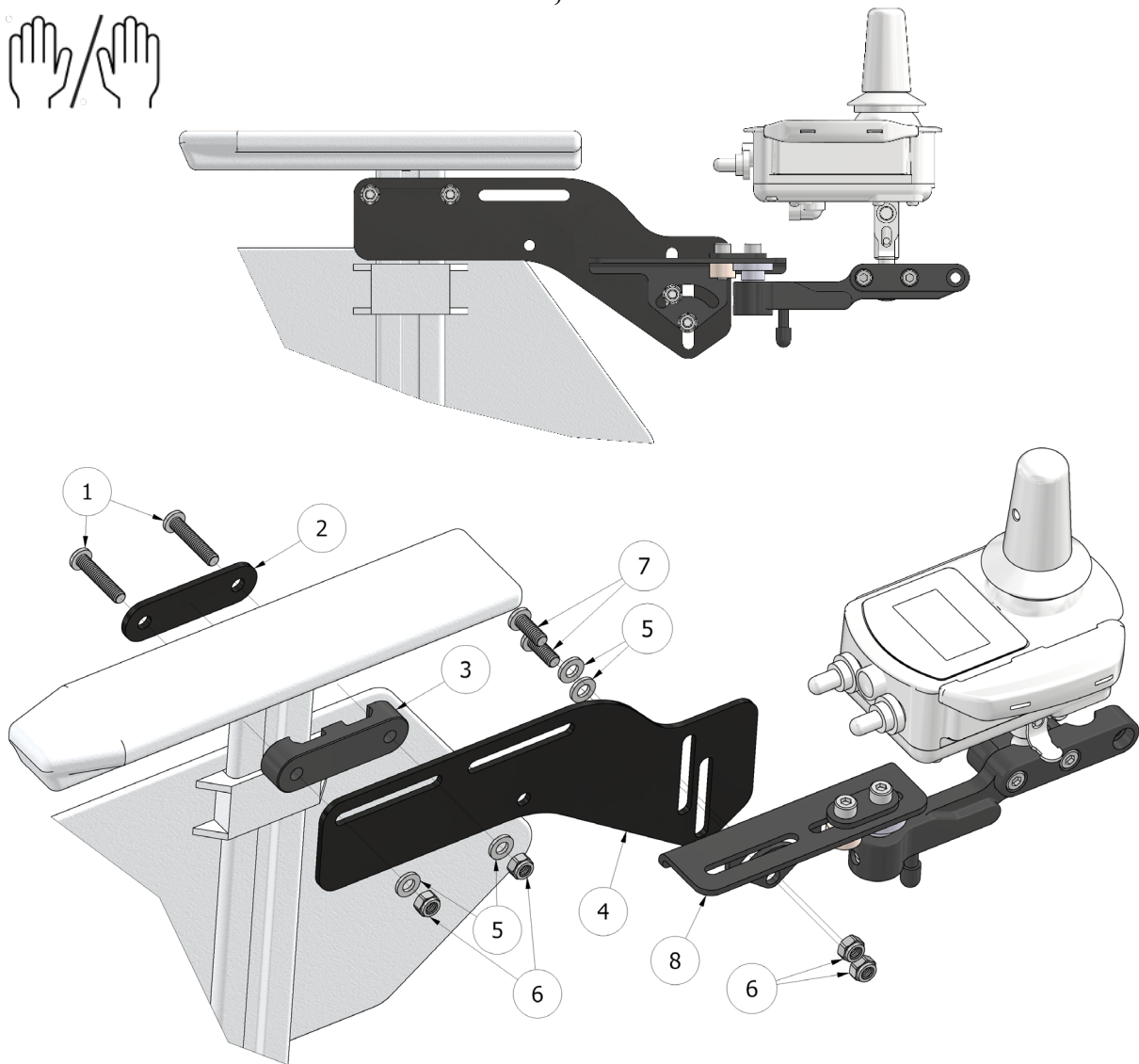
Item No.	Part Number	Qty	Description
1	HW069	1	Hubsleever
2	BR1100-03	2	Spacer
3	MED 2004	1	Bracket
4	100 400 017	1	Spacer
5	280008	2	Spacer
6	XSM8X40	1	Screw M8 x 40 Rounded head
7	XSM8ML	1	Locknut M8
8	XSM16M	1	Nut M16
9	405239	1	Nordlock Washer
10	XSM8BR	1	Plain Washer M8



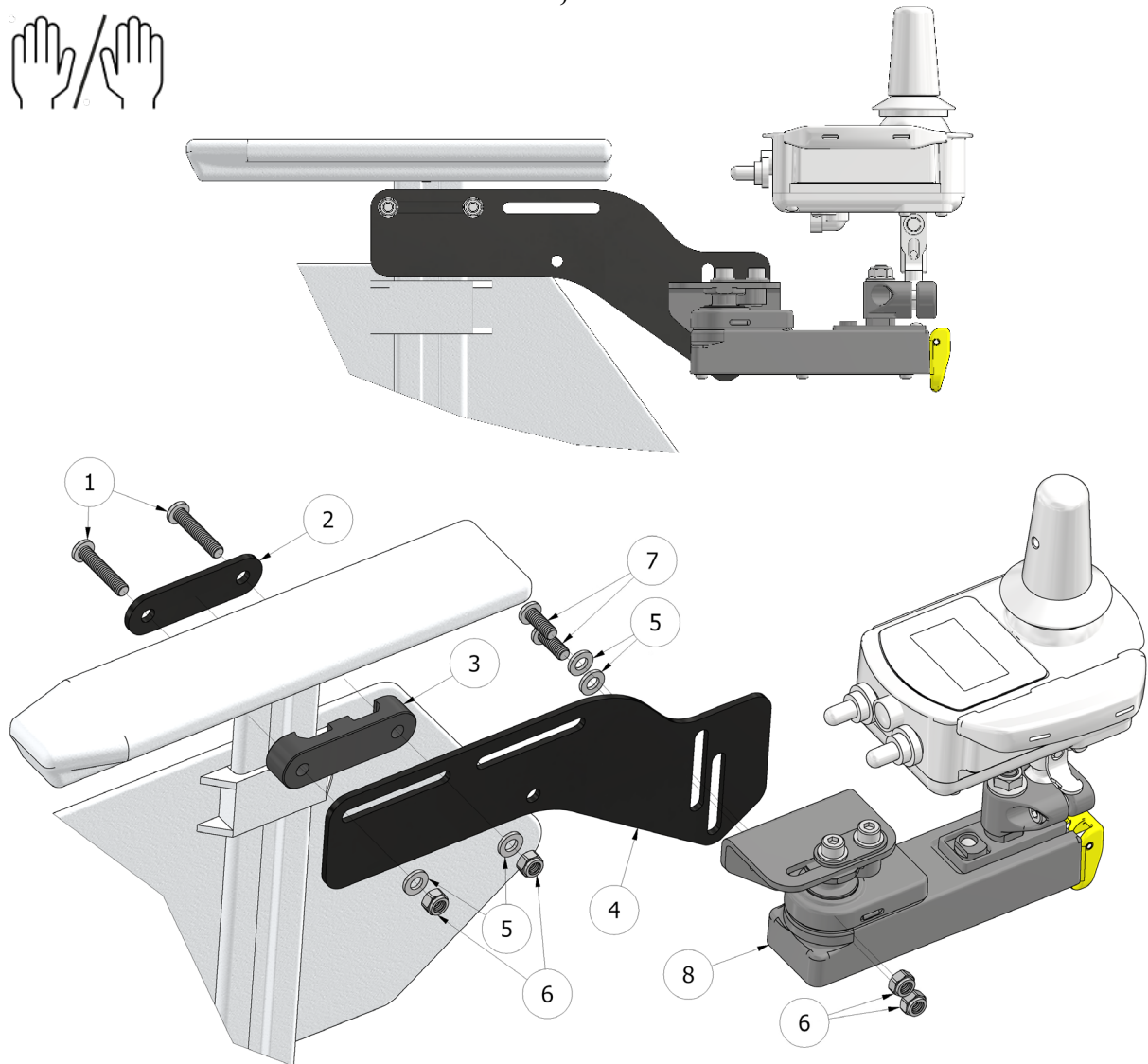
Item No.	Part Number	Qty	Description
1	M6SM6X65	1	Bolt M6 x 65
2	50393	1	Spacer



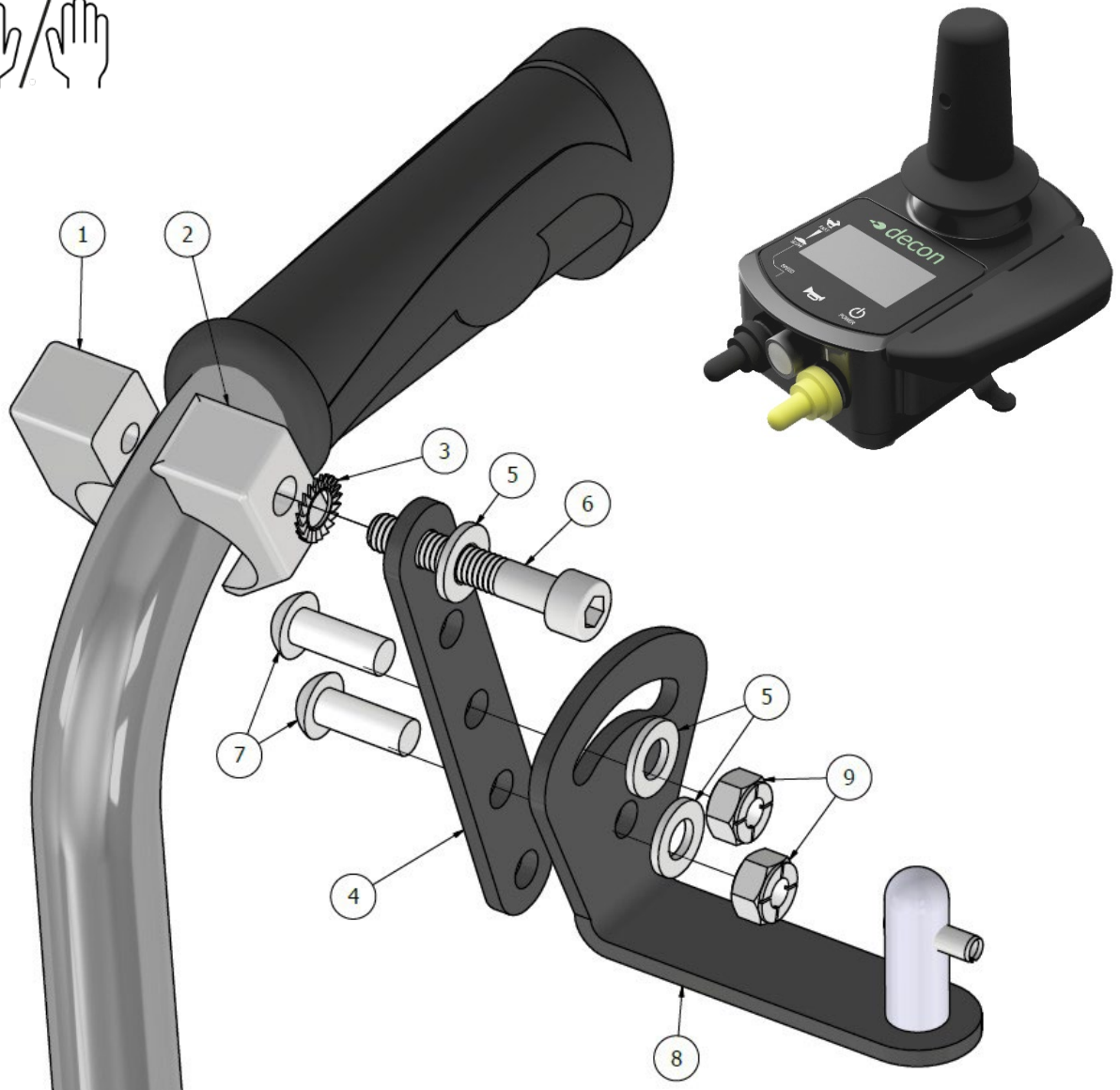
MED1348, MED1348L



1	XSM6X30	2		
2	MED1547	1		
3	MED4078	1		
4	MED1501	1		(MED1348)
4	MED1482	1		(MED1348L)
5	XSM6BR	4		
6	XSM6ML	4		
7	XSM6X16	2		
8	XOC-48160-B0	1		



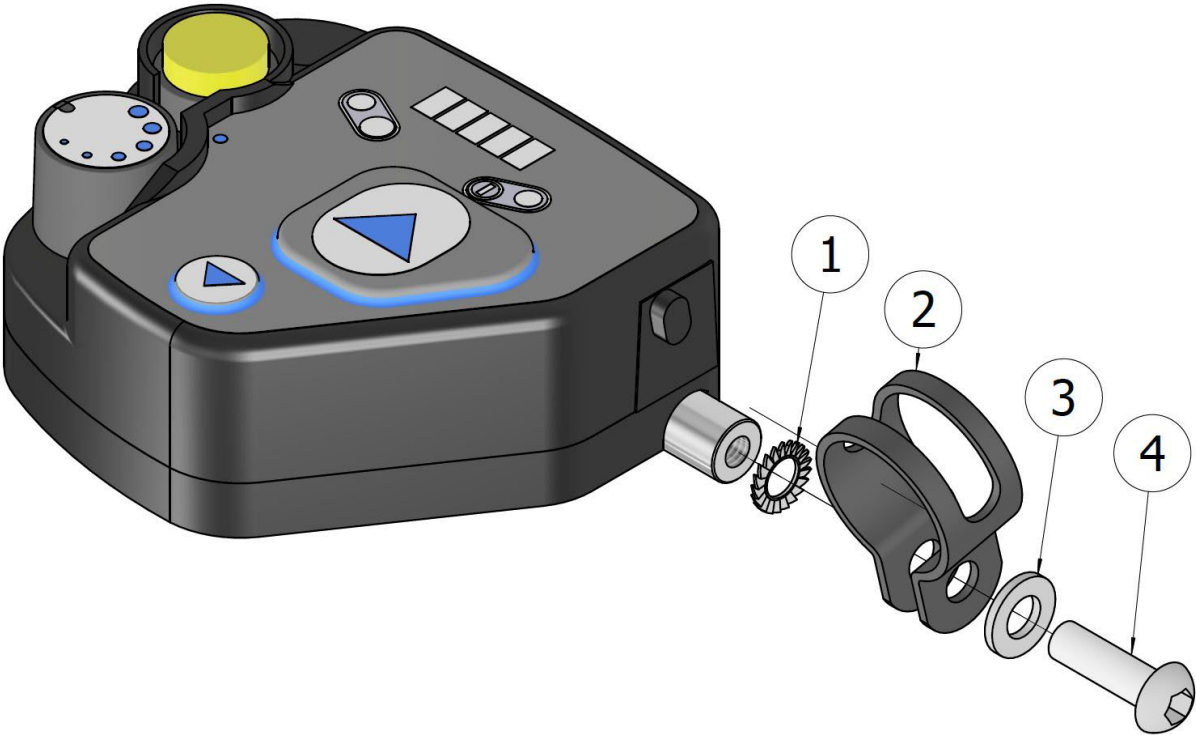
1	XSM6X30	2		
2	MED1547	1		
3	MED4078	1		
4	MED1501	1		(MED1644)
4	MED1482	1		(MED1644L)
5	XSM6BR	4		
6	XSM6ML	4		
7	XSM6X16	2		
8	X0F-48160-D00	1		



1	XA2-2612K-00	1	
2	XA2-2612E-00	1	
3	XSM6BRTG	1	
4	MED1317	1	
5	XSM6BR	3	
6	MC6SM6X35	1	
7	XSM6X16	2	
8	MED1316	1	
9	XSM6ML	2	

 decon wheel

MED1252



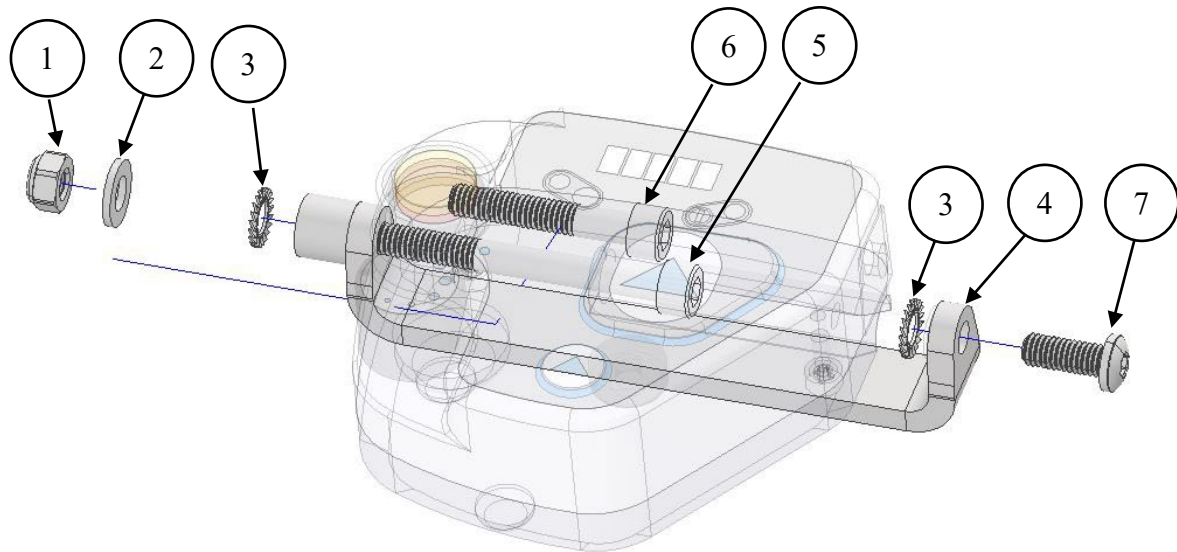
1	XSM6BRTG	1	
2	Xklamma2	1	
3	XSM6BR	1	
4	XSM6X20	1	



MED1252 + MED1643

MED1643

The attendant control is also possible to mount on the left side. For this you need MED1643 which is ordered separately.

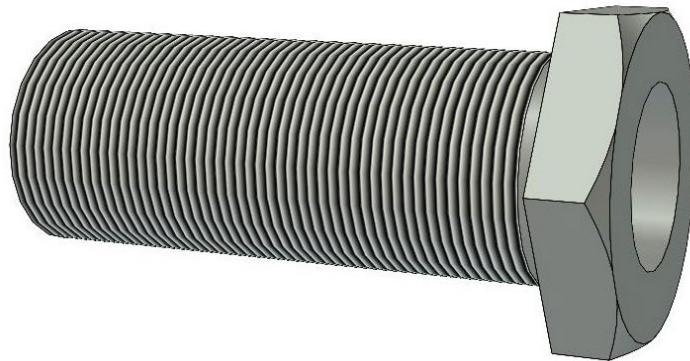


Use either a bolt with position 4 or 5 depending on which clamp is mounted on the chair's handle tube. The shorter one fits the sheet metal clip and the threaded aluminum clip, the longer aluminum clip without threads.

Item No.	Part number	Qty	Description
1	XSM6M	1	Lock nut M6
2	XSM6BR	1	Plain washer M6
3	XSM6BRTG	2	Serrated lock washer M6
4	MED1640	1	Bracket attendant control left side
5	MC6SM6X60	1	Bolt M6x60
6	MC6SM6X35	1	Bolt M6x35
7	MC6SM6X16	1	Bolt M6x16



M3	1,2 Nm
M4	3 Nm
M5	6 Nm
M6	10 Nm
M8	25 Nm
M10	50 Nm
M12	85 Nm



M16x1	30 Nm
M18x1	40 Nm