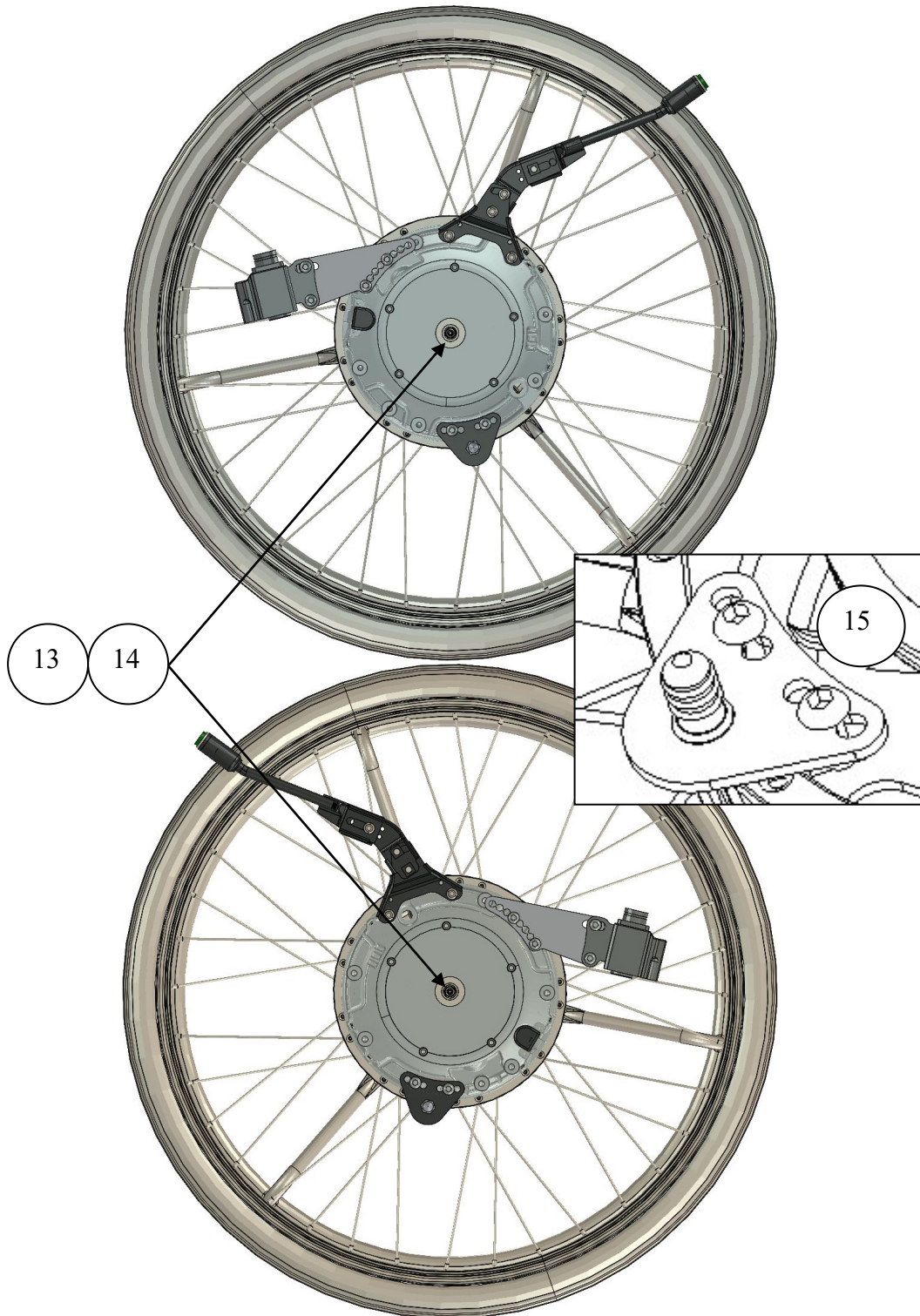
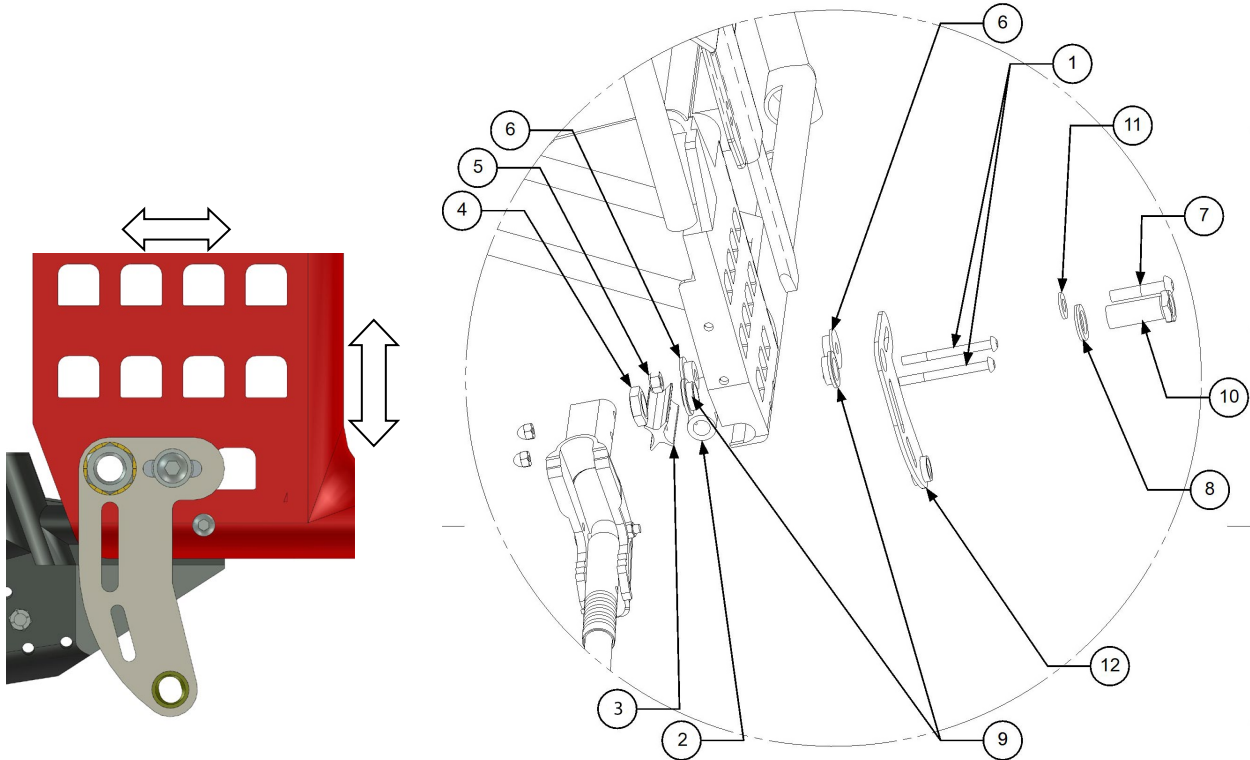


1. Remove wheels and brakes.



2. Check the correct placement for the eMove, and that the spacer with Part Number: XOE-25383-00 and axle Ø12 x 51 with Part Number: XOE-2530E-B0 is mounted and Stop pins are assembled with Part Number: 320003.



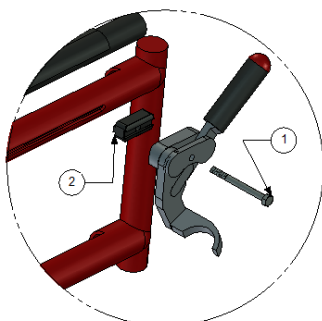
3. Assembly the plate and anti-tip devices (right side) according to picture. Different placement for the bracket is possible.

Parts for right side mounting:

Item No.	Part Number	Qty	Description
1	XSM6X45/XSM6X65	2	Screw M6 x 45/65
2	80745-1	1	Tube
3	80745	1	Profile
4	XSM16M	1	Nut M16X1 Low
5	XSM8LM	1	Lock Nut M8
6	280008	2	Spacer
7	XSM8X40	1	Screw M8 x 40
8	405239	1	Nordlock Washer
9	BR1100-03	2	Spacer
10	HW063	1	Sleeve
11	XSM8BR	1	Washer Plain M8
12	310022	1	Bracket
13	XOE-25383-00	1	Spacer
14	93440-120520	1	Circlip
15	320003	1	Bracket

Note! If you only order the mounting set, the axle, axle spacer and the circlip **are not included**, for replacement see the service manual.

4. Now you can assemble the backrest battery bag.



Item No.	Part Number	Qty	Description
1	X6SM6X65	1	Bolt M6 x 65
2	50393	1	Spacer

Åtdragningsmoment / Tightening torque

Metrisk grovgängor, stål.
Metric coarse threads, steel.

<i>Gänga / Thread</i>	<i>Åtdragningsmoment / Tightening torque</i>
M3	1,2 Nm
M4	3 Nm
M5	6 Nm
M6	10 Nm
M8	25 Nm
M10	50 Nm
M12	85 Nm

Navhylsa.
Sleeve.

<i>Gänga / Thread</i>	<i>Åtdragningsmoment / Tightening torque</i>
M16x1	30 Nm
M18x1	40 Nm